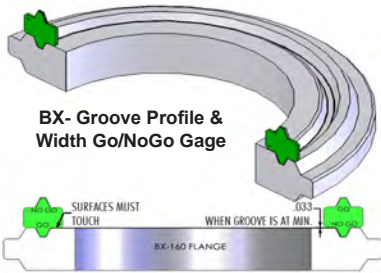


# THREAD PROFILE GAGES STRAIGHT THREAD PROFILE GAGES

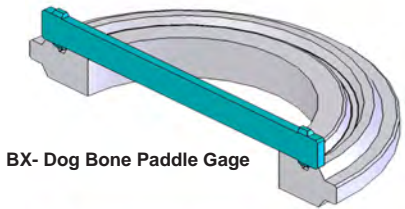
# Straight TP, BX, RX, & DOGBONE



Assorted Thread Profile Gages



BX- Groove Profile & Width Go/NoGo Gage



BX- Dog Bone Paddle Gage



R & RX- Dog Bone Paddle Gage (DB-R23)

## HOW TO ORDER

1. Specify the pitch of the thread to be inspected when ordering.

Gagemaker manufactures precision thread profile gages for the quick identification of product thread forms.

The TP/TP-JSS Series of Tapered Thread Profile Gages are manufactured to tolerances of  $\pm .0002$ ", using EDM technology. These precision gages are ideal for quickly identifying each of the different tapered thread forms named in the API Std. 5B and Specification 7. Profile gages can also be used to perform a visual inspection of a thread form for detecting chipped inserts, stretched threads, wide first threads, or rolled over threads. Special profiles are available and quoted upon request.

## STRAIGHT THREAD PROFILE GAGES

Specify the pitch of the thread to be inspected when ordering. Special form profiles are available and are quoted upon request.

Model	Description
TP-UNVI-__P	Internal UN series thread gage
TP-UNVE-__P	External UN series thread gage
TP-GPA-__P	Internal/external general purpose ACME thread profile gage
TP-SA-__P	Internal/external Stub ACME thread profile gage
TP-MI-__P	Internal ISO Metric series thread profile gage
TP-ME-__P	External ISO Metric series thread profile gage
	Overlays for above profile gages available

Order Example  
TP-UNVI-2P,  
TP-UNVE-4P,  
TP-SA-8P, etc.

## BX - DOG BONE PADDLE GAGE

Model	Description
DBBX-150	Dog Bone Ring Groove Gage BX-150
DBBX-151	Dog Bone Ring Groove Gage BX-151
DBBX-152	Dog Bone Ring Groove Gage BX-152
DBBX-153	Dog Bone Ring Groove Gage BX-153
DBBX-154	Dog Bone Ring Groove Gage BX-154
DBBX-155	Dog Bone Ring Groove Gage BX-155
DBBX-156	Dog Bone Ring Groove Gage BX-156
DBBX-157	Dog Bone Ring Groove Gage BX-157
DBBX-158	Dog Bone Ring Groove Gage BX-158
DBBX-159	Dog Bone Ring Groove Gage BX-159
DBBX-160	Dog Bone Ring Groove Gage BX-160
DBBX-161	Dog Bone Ring Groove Gage BX-161
DBBX-162	Dog Bone Ring Groove Gage BX-162
DBBX-163	Dog Bone Ring Groove Gage BX-163
DBBX-164	Dog Bone Ring Groove Gage BX-164
DBBX-165	Dog Bone Ring Groove Gage BX-165
DBBX-166	Dog Bone Ring Groove Gage BX-166
DBBX-167	Dog Bone Ring Groove Gage BX-167
DBBX-168	Dog Bone Ring Groove Gage BX-168
DBBX-169	Dog Bone Ring Groove Gage BX-169
DBBX-170	Dog Bone Ring Groove Gage BX-170
DBBX-171	Dog Bone Ring Groove Gage BX-171
DBBX-172	Dog Bone Ring Groove Gage BX-172
DBBX-303	Dog Bone Ring Groove Gage BX-303

Prices subject to change without notice.  
Effective 4/11/08

712 East Southmore Ave., Pasadena, Texas 77502  
Phone: 713-472-7360 Fax: 713-472-7241  
Web site: www.gagemaker.com

# THREAD PROFILE GAGES STRAIGHT THREAD PROFILE GAGES

# Straight TP, BX, RX, & DOGBONE

## BX - GROOVE PROFILE & WIDTH GO/NOGO GAGE

Model	Description	Model	Description
BXP-150	Go / NoGo Profile Gage BX-150	BXP-162	Go / NoGo Profile Gage BX-162
BXP-151	Go / NoGo Profile Gage BX-151	BXP-163	Go / NoGo Profile Gage BX-163
BXP-152	Go / NoGo Profile Gage BX-152	BXP-164	Go / NoGo Profile Gage BX-164
BXP-153	Go / NoGo Profile Gage BX-153	BXP-165	Go / NoGo Profile Gage BX-165
BXP-154	Go / NoGo Profile Gage BX-154	BXP-166	Go / NoGo Profile Gage BX-166
BXP-155	Go / NoGo Profile Gage BX-155	BXP-167	Go / NoGo Profile Gage BX-167
BXP-156	Go / NoGo Profile Gage BX-156	BXP-168	Go / NoGo Profile Gage BX-168
BXP-157	Go / NoGo Profile Gage BX-157	BXP-169	Go / NoGo Profile Gage BX-169
BXP-158	Go / NoGo Profile Gage BX-158	BXP-170	Go / NoGo Profile Gage BX-170
BXP-159	Go / NoGo Profile Gage BX-159	BXP-171	Go / NoGo Profile Gage BX-171
BXP-160	Go / NoGo Profile Gage BX-160	BXP-172	Go / NoGo Profile Gage BX-172
BXP-161	Go / NoGo Profile Gage BX-161	BXP-303	Go / NoGo Profile Gage BX-303

## R & RX - DOG BONE PADDLE GAGE

Model	Description	Model	Description
DB-R20	Dog Bone Ring Groove Gage R-RX20	DB-R57	Dog Bone Ring Groove Gage R-RX57
DB-R23	Dog Bone Ring Groove Gage R-RX23	DB-R63	Dog Bone Ring Groove Gage R-RX63
DB-R24	Dog Bone Ring Groove Gage R-RX24	DB-R65	Dog Bone Ring Groove Gage R-RX65
DB-R25	Dog Bone Ring Groove Gage R-RX-25	DB-R66	Dog Bone Ring Groove Gage R-RX66
DB-R26	Dog Bone Ring Groove Gage R-RX26	DB-R69	Dog Bone Ring Groove Gage R-RX69
DB-R27	Dog Bone Ring Groove Gage R-RX27	DB-R70	Dog Bone Ring Groove Gage R-RX70
DB-R31	Dog Bone Ring Groove Gage R-RX31	DB-R73	Dog Bone Ring Groove Gage R-RX73
DB-R35	Dog Bone Ring Groove Gage R-RX35	DB-R74	Dog Bone Ring Groove Gage R-RX74
DB-R37	Dog Bone Ring Groove Gage R-RX37	DB-R82	Dog Bone Ring Groove Gage R-RX82
DB-R39	Dog Bone Ring Groove Gage R-RX39	DB-R84	Dog Bone Ring Groove Gage R-RX84
DB-R41	Dog Bone Ring Groove Gage R-RX41	DB-R85	Dog Bone Ring Groove Gage R-RX85
DB-R44	Dog Bone Ring Groove Gage R-RX44	DB-R86	Dog Bone Ring Groove Gage R-RX86
DB-R45	Dog Bone Ring Groove Gage R-RX45	DB-R87	Dog Bone Ring Groove Gage R-RX87
DB-R46	Dog Bone Ring Groove Gage R-RX46	DB-R88	Dog Bone Ring Groove Gage R-RX88
DB-R47	Dog Bone Ring Groove Gage R-RX47	DB-R89	Dog Bone Ring Groove Gage R-RX89
DB-R49	Dog Bone Ring Groove Gage R-RX49	DB-R90	Dog Bone Ring Groove Gage R-RX90
DB-R50	Dog Bone Ring Groove Gage R-RX50	DB-R91	Dog Bone Ring Groove Gage R-RX91
DB-R53	Dog Bone Ring Groove Gage R-RX53	DB-R99	Dog Bone Ring Groove Gage R-RX99
DB-R54	Dog Bone Ring Groove Gage R-RX54		

## R-RX - GROOVE PROFILE & WIDTH GO/NOGO GAGE

Model (RP-Depth-Width)*	Corresponding R Groove Size
RP-250-344	R 20
RP-310-469	R 23 to R45, R49, R53, R57, R65, R69, R82, R84, & R99
RP-380-531	R46, R73, R85
RP-440-656	R50, R54, R66, R86, R87
RP-500-781	R47, R70, R74, R88
RP-560-906	R90
RP-620-1063	R63
RP-690-1313	R91

\*ex. RP-250-344 = .250"(depth), .344" (width)



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